



PRODUCT TECHNICAL DATA and SPECIFICATION SHEET

NAME: aec-QAF-11
ISSUE DATE: 12/29/2017
SUPERSEDES DATE:

TECHNICAL DATA:

Product Code	L700	
Product Description	L700 FLAT LID	
Material Description and Blend	High Impact Polystyrene Natural HIPS	
Style of Product	7oz NATURAL VENTED LID	
Lid Accessory	0.07" Dia. Cut Vent Hole	
Theoretical Trim Diameter (inches)	3.030	Derived from tooling dimensions
Theoretical Contour I.D. (inches)	2.911	Derived from tooling dimensions
Theoretical Restriction I.D. (inches)	2.895	Derived from tooling dimensions
Theoretical Lid Height (inches)	0.283	Derived from tooling dimensions

SPECIFICATION:

Weight per 10 Lids (grams)	MIN: 14.9		
Stack Height per 100 Lids (inches)	TARGET: 13.250	MAX: 13.750	MIN: 12.750
General Attributes	* Clear sharp edges with readable small print on logos/engraving * Acceptable off centre trim up to skirt (+/-0.06 inch) * Acceptable off centre trim at pre-punch/accessory detail up to edge of flat (+/-0.10 inch)		

PACKAGING AND LOGISTICS:

Case Pack Traceability	(mmm/dd/hh:mm/line/plant)			
Case Pack Quantity	1000	lids per case		
Number of Inners	10	stacks per case		
Inner Pack Quantity	100	lids per sleeve	single stack	single pack
Product Pack Orientation	Length: 5	Width: 2	Height: 100	
Case Pack - Graphics	Printed			
- Graphic Color	Black 90			
- Label	None			
Inner Pack Closure	Single adhesive PVC tape			
Inner Packaging Material Description	Polyethylene			
Inner Pack Color	Clear			
Inner Packaging - Graphics	Printed			
- Graphic Color	None			
- Label	None			
Case Bursting Strength	ECT: 23-C			
Case Outer Dimensions (inches)	Length: 15.875	Width: 6.750	Height: 14.375	
Case Cube (cubic feet)	0.86			
Theoretical Gross Weight per Case (Lbs)	5			
Unit Load Dimensions (per 48x40x5 inch pallet)	Length: 47.250	Width: 38.125	Height: 76.250	
No. of Cases per Layer	17			
No. of Layers High	5			
No. of Cases per Pallet	85			
Unit Load Packaging Material	Polyethylene Stretchwrap			
Theoretical Gross Unit Load Weight (Lbs)	475	Pallet included		