



**PRODUCT TECHNICAL DATA and SPECIFICATION SHEET**

	<b>Design Nominal</b>	<b>Range</b>		<b>Actual Nominal</b>			
	<b>in</b>	<b>+ or -</b>		<b>in</b>	<b>diff</b>		
<b>4C</b>							
Cup Top Outer Diameter / Q (in)	2.921	+ / - 0.010		2.907	-0.014		
Cup Bottom Outer Diameter (in)	2.326	+ / - 0.010		2.307	-0.019		
Cup Height (in)	1.909	+ / - 0.015		1.94	0.031		
Rolled Rim (in)	0.102	+ / - 0.010		0.133	0.031		
Stick Height	10.885	25 cups		11.375	0.490		
Side wall	0.0904	175	GSM	0.01	-0.080	175	GSM
Bottom	0.0904	175	GSM	0.01	-0.080	175	GSM

	<b>Design Nominal</b>	<b>Range</b>		<b>Actual Nominal</b>			
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<b>5C</b>							
Cup Top Outer Diameter / Q (in)	3.150	+ / - 0.010		3.120	-0.029		
Cup Bottom Outer Diameter (in)	2.519	+ / - 0.010		2.53	0.011		
Cup Height (in)	2.016	+ / - 0.015		1.982	-0.034		
Rolled Rim (in)	0.110	+ / - 0.010		0.125	0.015		
Stick Height	10.992	25 cups		11.125	0.133		
Side wall	0.0904	175	GSM	0.0105	-0.080	175	GSM
Bottom	0.0904	175	GSM	0.0105	-0.080	175	GSM

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<b>8C</b>							
Cup Top Outer Diameter / Q (in)	3.787	+ / - 0.010		3.747	-0.040		
Cup Bottom Outer Diameter (in)	3.173	+ / - 0.010		3.165	-0.008		
Cup Height (in)	2.280	+ / - 0.015		2.3	0.020		
Rolled Rim (in)	0.114	+ / - 0.010		0.13	0.016		
Stick Height	11.256	25 cups		11.875	0.619		
Side wall	0.0115	205	GSM	0.012	0.001	205	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

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<b>10C</b>							
Cup Top Outer Diameter / Q (in)	3.787	+ / - 0.010		3.772	-0.015		
Cup Bottom Outer Diameter (in)	3.076	+ / - 0.010		3.373	0.297		
Cup Height (in)	2.677	+ / - 0.015		2.63	-0.047		
Rolled Rim (in)	0.114	+ / - 0.010		0.142	0.028		
Stick Height	11.653	25 cups		12.25	0.597		
Side wall	0.0115	205	GSM	0.012	0.001	205	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

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	<b>in</b>	<b>+ or -</b>		<b>in</b>	<b>diff</b>		
<b>12C</b>							
Cup Top Outer Diameter / Q (in)	4.500	+ / - 0.010		4.486	-0.014		
Cup Bottom Outer Diameter (in)	3.873	+ / - 0.010		3.89	0.017		
Cup Height (in)	2.264	+ / - 0.015		2.262	-0.002		
Rolled Rim (in)	0.122	+ / - 0.010		0.133	0.011		
Stick Height	13.888	25 cups		13.875	-0.013		
Side wall	0.0115	205	GSM	0.012	0.001	205	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

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	<b>in</b>	<b>+ or -</b>		<b>in</b>	<b>diff</b>		
<b>16C</b>							
Cup Top Outer Diameter / Q (in)	4.500	+ / - 0.010		4.474	-0.026		
Cup Bottom Outer Diameter (in)	3.691	+ / - 0.010		3.717	0.026		

Cup Height (in)	2.968	+ / -0.015		2.925	-0.043		
Rolled Rim (in)	0.122	+ / - 0.010		0.128	0.006		
Stick Height	14.584	25 cups		14.75	0.166		
Side wall	0.0115	205	GSM	0.012	0.001	205	GSM
Bottom	0.0115	205	GSM	0.0115	0.000	205	GSM

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<b>20C</b>							
Cup Top Outer Diameter / Q (in)	4.500	+ / - 0.010		4.499	-0.001		
Cup Bottom Outer Diameter (in)	3.461	+ / - 0.010		3.462	0.001		
Cup Height (in)	3.803	+ / -0.015		3.877	0.074		
Rolled Rim (in)	0.122	+ / - 0.010		0.167	0.045		
Stick Height	15.419	25 cups		16	0.581		
Side wall	0.013	235	GSM	0.0155	0.003	239	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

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<b>24C</b>							
Cup Top Outer Diameter / Q (in)	4.500	+ / - 0.010			-4.500		
Cup Bottom Outer Diameter (in)	3.196	+ / - 0.010			-3.196		
Cup Height (in)	4.713	+ / -0.015			-4.713		
Rolled Rim (in)	0.122	+ / - 0.010			-0.122		
Stick Height		25 cups			0.000		
Side wall	0.013	235	GSM	0.0155	0.003	239	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

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<b>32C</b>							
Cup Top Outer Diameter / Q (in)	4.500	+ / - 0.010			-4.500		
Cup Bottom Outer Diameter (in)	3.363	+ / - 0.010			-3.363		
Cup Height (in)	5.480	+ / -0.015			-5.480		
Rolled Rim (in)	0.122	+ / - 0.010			-0.122		
Stick Height		25 cups			0.000		
Side wall	0.0130	235	GSM	0.0155	0.003	239	GSM
Bottom	0.0115	205	GSM	0.012	0.001	205	GSM

NOTES:

1. Coated paperboard is F&D A approved for use - direct food contact at ambient conditions.
2. Inks and Lacquers are CoNEG Compliant.
3. All properties are for a fully laminated flat sheet. Note that poor handling of this package may adversely affect these readings.
4. Specification properties are controlled, and product released within specifications. The customer is responsible for determining that the material is suitable for the intended application. The information is supplied in good faith; but no warranty or guarantee is implied by this presentation. This document contains information proprietary to Genpak , and is provided for the exclusive use of our customers and potential customers.

Approved by: Director of Operations

Prepared by: Production Services

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